

S179233



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Black Smiley

D4776-3

Job Sheet 192839-A



Part No: D4776-3

Job Qty: 2 pcs

Part Name: Skidtube Clevis



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/19

Job Tracking No:

Due Date: 4/22/19

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG D4776 REV:E IPP REV A: NEW ISSUE JFS 13/03/07 VERIFY BY: JLM IPP REV:B 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:C AS PER REV. PC1 JFS 13/11/07 VERIFY BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
130	QC 8	2 pcs		4/22/19	0.00	0.00	QC-8 - 1 (A)		
140	Handfinish - 1-1 Chemical-B4B	2 pcs		4/22/19	0.00	0.05	Handfinish - 1 - 1 - B4B		
							Handfinish - 1 - 2 - B4B		
							Handfinish - 1 - 3 - B4B		
							Handfinish - 1 - 4 - B4B		
							Handfinish - 1 - 5 - B4B		
							Handfinish - 1 - 6 - B4B		
							Handfinish - 1 - 7 - B4B		
							Handfinish - 1 - 8 - B4B		
							Handfinish - 1 - 9 - B4B		
							Handfinish - 1 - 10 - B4B		
							Handfinish - 1 - 11 - B4B		
							Handfinish - 1 - 12 - B4B		
							Handfinish - 1 - 13 - B4B		
							Handfinish - 1 - 14 - B4B		
							Handfinish - 1 - 15 - B4B		
							Handfinish - 1 - 16 - B4B		
							Handfinish - 1 - 17 - B4B		
							Handfinish - 1 - 18 - B4B		
							Handfinish - 1 - 19 - B4B		
							Handfinish - 1 - 20 - B4B		
							Handfinish - 1 - 21 - B4B		

				Handfinish - 1 - 22 - B4B	
150	QC 7	2 pcs	4/22/19	0.00 0.00	QC 7 - 10
					QC 7 - 13
					QC 7 - 14
					QC 7 - 15
					QC 7 - 17
					QC 7 - 18
					QC 7 - 19
					QC 7 - 2
					QC 7 - 28
					QC 7 - 3
					QC 7 - 30
					QC 7 - 34
					QC 7 - 36
					QC 7 - 37
					QC 7 - 41
					QC 7 - 47
					QC 7 - 48
					QC 7 - 51
					QC 7 - 58
					QC 7 - 59
					QC 7 - 60
					QC 7 - 9
					QC 7 - 68
					QC 7 - 50
					QC 7 - 67
					QC 7 - 40
					QC 7 - 24
					QC 7 - 43
160	Powdercoat - 1 White GL(A)- B4B	2 pcs	4/22/19	0.00 0.02	Powdercoat - 1 - B4B
					Powdercoat - 2 - B4B
					Powdercoat - 3 - B4B
					Powdercoat - 4 - B4B
170	QC 3	2 pcs	4/22/19	0.00 0.00	QC 3 - 10
					QC 3 - 13
					QC 3 - 15
					QC 3 - 17
					QC 3 - 18
					QC 3 - 2
					QC 3 - 28
					QC 3 - 3
					QC 3 - 30
					QC 3 - 34
					QC 3 - 36
					QC 3 - 41
					QC 3 - 51
					QC 3 - 58
					QC 3 - 59
					QC 3 - 68
					QC 3 - 9
					QC 3 - 40
					QC 3 - 19
					QC 3 - 43
					QC 3 - 24
180	Packaging 3-1 - Stock - B4B	2 pcs	4/22/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B

B19-5-10

B19-5-10

DAS
19
9-09

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190	QC 21 - SA	2 pcs	4/22/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 130 - (QC8- Inspect parts - second check) Descriptions: 140 - (Chemical Conversion Coat per QSI005 4.1) 150 - (QC7-Inspect Chemical Conversion Coat) 160 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____ 170 - (QC3- Inspect Part Finish) 180 - (Identify as per dwg & Stock Location: _____) 190 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Job BOM records could not be found.					
Job Allocations					
Job Allocations could not be found.					




MAY 10 2019

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Skidtube Clevis	4.430inches ± 0.030	4.460 4.400		
2	Skidtube Clevis	2.300inches ± 0.030	2.330 2.270		
3	Skidtube Clevis	1.778inches ± 0.010	1.788 1.768		
4	Skidtube Clevis	0.880Inches ± 0.030	0.910 0.850		
5	Skidtube Clevis	0.510Inches + 0.010	0.520		

- 0.000 0.510

6	Skidtube Clevis	1.063Inches ± 0.010	1.073 1.053	
7	Skidtube Clevis	1.380Inches ± 0.030	1.410 1.350	
8	Skidtube Clevis	0.190Inches ± 0.030	0.220 0.160	
9	Skidtube Clevis	0.100Inches ± 0.010	0.110 0.090	
10	Skidtube Clevis	0.484Inches + 0.006 - 0.001	0.490 0.483	Diameter
11	Skidtube Clevis	0.500Inches ± 0.030	0.530 0.470	
12	Skidtube Clevis	0.640Inches ± 0.030	0.670 0.610	
13	Skidtube Clevis	3.150Inches ± 0.010	3.160 3.140	
14	Skidtube Clevis	1.080Inches ± 0.010	1.090 1.070	
15	Skidtube Clevis	0.688Inches ± 0.010	0.698 0.678	
16	Skidtube Clevis	0.397Inches + 0.006 - 0.001	0.403 0.396	Diameter
17	Skidtube Clevis	1.863Inches ± 0.010	1.873 1.853	
18	Skidtube Clevis	0.190Inches ± 0.030	0.220 0.160	Radius
19	Skidtube Clevis	0.130Inches ± 0.030	0.160 0.100	Radius
20	Skidtube Clevis	0.440Inches ± 0.030	0.470 0.410	Radius
21	Skidtube Clevis	0.125Inches ± 0.010	0.135 0.115	
24	Skidtube Clevis	0.250Inches ± 0.030	0.280 0.220	Radius
25	Skidtube Clevis	1.050Inches ± 0.030	1.080 1.020	Product
26	Skidtube Clevis	1.430 ± 0.030		
27	Skidtube Clevis	1.130Inches ± 0.030	1.160 1.100	Product
28	Skidtube Clevis	0.060 ± 0.030		Product
29	Skidtube Clevis	0.810Inches ± 0.030	0.840 0.780	Product
30	Skidtube Clevis	0.060 ± 0.030		Product
31	Skidtube Clevis	0.183Inches ± 0.010	0.193 0.173	Product

Plex 5/8/19 1:12 PM dart.leroux.jason

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Container No: S179233



Part: D4776-3

Job No: 192839-A

Serial No/Batch: S178857

Revision: E

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/08/19